IQMS RealTime™ Production Monitoring
Optimizing Manufacturing Performance

Control Without Leaving Your Desk
IQMS’ RealTime Production Monitoring takes plant management to a higher level, supporting machine management in true real-time. All aspects of production are tracked immediately as parts are being made and applied to the shop orders, automatically updating the schedule and finished product counts. The result of this embedded solution is improved efficiency, visibility and productivity. Take control of the plant floor with the RealTime Production Monitoring module from IQMS.

By linking directly to your machines, RealTime can monitor discrete, cyclical and continuous operations. View work center performance from any computer on your network (even remotely) and check production as it occurs. Total parts created, production time, downtime, rejects and parts remaining to be produced are immediately monitored. Production shift reports are generated automatically, making product reporting and inventory reconciliation a simple task. If you want shop floor monitoring and ERP communication at its most accurate, RealTime is the best tool.

Now available using wireless mesh network technology and LightSticks!

Benefits
• Improve on-time machine performance
• Eliminate the need for expensive and inefficient third-party interfaces
• Increase data integrity and accuracy with automatic collection and reporting
• Lower overhead costs by eliminating manual data entry
• Reduce scrap through improved production visibility
• Ensure plant efficiency by identifying poor work center performance
• Immediately identify unscheduled downtime
• Increase communication across your facility with visibility to all connected machines from any networked workstation

“You just can’t hide from RealTime. It shows you the reality of what your production machines are really doing.”
- I-Tech

“Our labor, as a percentage of sales, has been on a constant decline since implementing RealTime. One glance shows exactly what’s running and intelligent decisions can be made regarding deployment of personnel.”
- Kaysun Corporation

Color-coded screens provide fast and accurate visualization of production status. A single mouse click offers quick links to initiate multiple functions.
IQMS RealTime™ Production Monitoring

Key Features

**Automatically Monitor Operations** – Connect directly to your machines and monitor production counts on operations such as stamping, molding, forming, extrusion, assembly process, etc.

**Reject Entry** – User-defined codes manage rejected parts that immediately affect production counts and scheduling.

**Downtime Reporting** – Instantly track up and down time and utilize customized, detailed downtime coding for analysis.

**Setup and Material Notifications** – Links to scheduling provide customized notification when new materials and tool are required for new jobs.

**Document/Quality Control** – Access documents, videos and pictures that are linked directly to the Bill of Material or inventory part. Initiate inspections with a single mouse click.

**Assign Labor** – Input labor to the job and work center for tracking and costing.

**Labels** – Print labels manually as they are needed or automatically based on production counts.

**Multi-Part Job Handling** – RealTime supports jobs that produce multiple, unique items per production cycle.

**Electronic Production Log** – Enter notes and comments by date, shift, work center or BOM.

**Preventative Maintenance (PM)** – Tap directly into the PM module to create maintenance work orders that are immediately available to all necessary personnel.

**Production Reporting** – Report production as it occurs. RealTime also automatically generates production reports after every shift.

**Voice Alerts** – Connect to your paging system or cell phones to automatically notify production personnel or shift managers of shop floor issues.

"RealTime lets us keep our pulse on the factory floor like nothing else. We get instantaneous feedback on our critical parameters. Management has more oversight on all production activity which has resulted in significant productivity increases."

- Preproduction Plastics

**Overall efficiency views** - with drill down to individual work centers - shows overall machine utilization, unscheduled downtime, effective cycle time and average scrap for each work cell or business unit.