



Smarter Design. Happier Customers.

Core Systems, LLC Users EnterpriseIQ ERP Software from IQMS for Real Information and Real Results

Based in Painesville, Ohio, 50-year-old Core Systems LLC is a leading injection molder with a focus on insert molding and filtration products. Operating three ISO 9002 certified plants, Core serves a variety of industries including automotive, appliance, electronics, consumer, plumbing and house wares, transportation, industrial and medical.

Core earned a positive reputation by designing and producing difficult to mold plastic products for OEMs nationwide. The premier Midwest insert molder, Core leverages robotics and automation to enhance production efficiency.

More than ten years ago, Core began an initiative to streamline operations and improve productivity through enhanced information gathering and incorporating this data into business decisions. The company turned to IQMS and EnterpriseIQ to improve its data structure and take Core Systems to a new level of operational efficiency.

Designed to add business intelligence to the manufacturing enterprise, EnterpriseIQ uses the latest technological advances to deliver the industry's most comprehensive single source, single database ERP system. EnterpriseIQ does not rely on third-party interfaces to achieve its broad range of functionality. Instead, IQMS single source solutions live in an easy-to-manage, cost-effective environment, powered by Oracle®, the world's number one database. The single database position provides value in data visibility, eliminates interface customization, reduces downtime when interfaces fail and provides a smooth path for upgrading.

As part of their implementation, Core Systems developed a functionality needs list, then added key modules to the EnterpriseIQ system to support their overall informational and enterprise goals. In addition to the base system, Core added IQMS' modules including RealTime Production Monitoring, Quality Management, Warehouse Management, Accounting, Time & Attendance, Supply Chain EDI, Purchasing and Forecasting.

Real Information, Real Results

For manufacturers like Core Systems, EnterpriseIQ's RealTime management system provides a true executable solution for implementing lean strategies. RealTime gives manufacturers the substantial capacity to reduce waste and optimize production with verifiable results.

Core Systems connects a wide array of machines to EnterpriseIQ's RealTime system to collect production data at the machine level and feed it into the system for improved reporting and analysis. Using RealTime, management and shop floor supervisors can see exactly how every machine is performing at any point in time.

EnterpriseIQ's RealTime allows Core to know immediately if a machine is running on cycle, running slow or even if there's too much scrap. RealTime also helps the company to more accurately determine when jobs will finish.



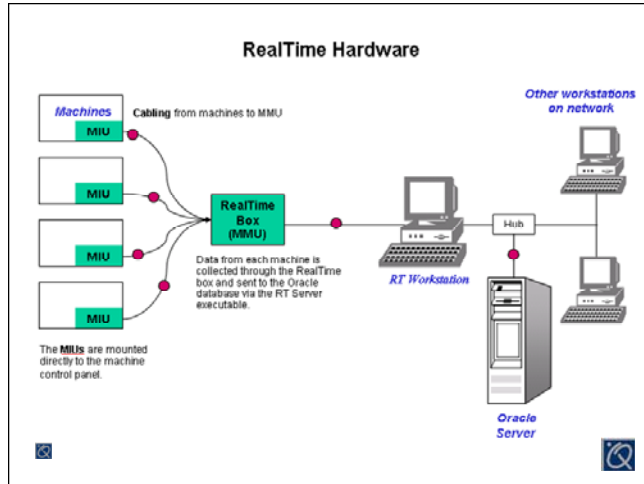
The Company

For more than 50 years, Ohio-based Core Systems, LLC has earned a reputation for excellence in the design and manufacture of highly engineered, injection molded plastic products. They specialize in molded products that require sophisticated tool designs, have tight tolerances, and mandate efficient manufacturing practices.

An ISO 9001:2000 and NMSDC certified Minority Business Enterprise (MBE), Core invests in new technologies and resources to support its customers' unique injection molding requirements. Core's engineering talent, part and mold design capabilities, tool building, injection molding expertise, and focus on quality combine to make Core Systems a Total Solutions Provider.

RealTime At Work

Here's how EnterpriseIQ's RealTime connects to machines in the production environment. Information is populated throughout the entire EnterpriseIQ system.



EnterpriseIQ Delivers Benefits

EnterpriseIQ's functionality delivers other key benefits to support Core System's operations. Tracking and data capture has led to the company's higher use of outgoing EDI files with customers. This is mission critical for automotive customers.

In 2004, IQMS received the prestigious Honda certification for its EnterpriseIQ EDI module, warehouse management and ERP integration. Honda's extensive testing and certification process ensures that suppliers meet the automaker's exact specifications for just in time manufacturing with seamless communication and data integration.

EnterpriseIQ's unique product IQAlert enables Core Systems to customize the system for its specific push-pull information needs, including customer service and reporting. Users across the enterprise can set up automated alerts as needed. These alerts can push information to both customers and those within the company to expedite projects, track jobs and inform interested parties about key milestones.

With its scalability, free upgrade policy and new modules, EnterpriseIQ has grown with Core Systems. As a data infrastructure, EnterpriseIQ has helped Core Systems better integrate all of its systems with specific automation efficiencies with EDI capabilities.

According to Core Systems IT and Operations managers, EnterpriseIQ has helped the manufacturing process become easier from start to finish. More accurate, integrated data has made Core Systems more competitive and better able to serve its customers now and in the future.

Software

EnterpriseIQ™ ERP software system, including: RealTime Production, Electronic Data Interchange (EDI), Customer Relationship Management, EPlant, ShopData, Project Manager, Product Lifecycle Management and Warehouse Management modules.

Hardware

Oracle database with windows-based server platform.



2231 Wisteria Lane, Paso Robles, CA 93226 • 1.866.FOR.ERP2 • www.iqms.com

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